

102094

May-24-13 8:39:29 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 5/24/13 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 5/24/13 **Req'd Qty:** 2.00 ***2***

Customer:

Reference:

Approvals: **Process Plan:** W **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D412-709

Rev C

100

0.00

100

DOCUMENT CONTROL

DC

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPPD412-709-011 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Work Order ID 102094

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Item ID: D412-709-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Escape Panel Modification

Start Date: 5/24/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 5/24/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-709-011
Location: _____

(200) 13-6-28

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MS 13-06-28
MS 13-06-28

Picklist Print

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Work Order ID: 102094

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Start Date: 5/24/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM
IPP rev C removed sub-components 07.11.12 EC
DD verf:EC
IPP Rev:D 10.05.20 added D3561-1

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6-20A Bolt		Purchased	No			110	Each	19.0000	3	6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST340		19							
				124561		19							
AN960JD10L Washer	NAS1149D0332J	Purchased	No			110	Each	0.0000	2	4			
AN960JD616 Washer	NAS1149D0663J	Purchased	No			110	Each	0.0000	5	10			
*AN960JD616L Washer		Purchased	No			110	Each	0.0000	5	10			
D3118-3 Sign Assembly		Manufactured	No			110	Each	8.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST026		8							
				92416		4							
				94703		4							
D3224-1 Frame		Manufactured	No			110	Each	1.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST218		1							
				101139		1							
D3239-1 Cover		Manufactured	No			110	Each	5.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST035		5							
				86675		3							
				92811		2							

Handwritten notes and calculations:

- 124561
- 125807 - 20
- 125807 - 20
- 20418 - 20
- 92416
- 100590 - 20
- 100590 - 20
- 13-06-26

Picklist Print

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Work Order ID: 102094

Parent Item: D412-709-011

Start Date: 5/24/13

Required Date: 5/24/13

Parent Item Name: Escape Panel Modification

Start Qty: 2.00

Required Qty: 2.00

D412-709-013

SH 22

Manufactured No

110 Each 0.0000

1

102337-2B

Escape Panel Push Out Window

MS2104213

Purchased No

110 Each 3,340.0000

2

4

2B

Nut

SH 22

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

3051

123900

954

124291

2097

124291

MS2104216

Purchased No

110 Each 482.0000

3

6

2B

Nut

SH 22

Location

Loc Qty

Loc Code

ST314

482

123248

6

125535

476

125535

MS35207-262

Purchased No

110 Each 229.0000

2

4

2B

13-05-24

Screw

SH 22

Location

Loc Qty

Loc Code

ST289

229

115016

129

121014

100

115016

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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Revision: C

Date: 06.11.27